

APPROVAL CERTIFICATE

Certif. n° ISO 022-001-18/QWS R1

C&P certifies that the Quality Management System of:

Bertocchi Impianti S.r.l. Via Cà dell'Agro, 112 24024 Gandino (BG) Italy

Has been approved in accordance with the Standard

ISO 3834-2 and UNI EN 3834-2:2006

quality requirements for fusion welding of metals - "Extended quality requirements"

The aforesaid requirements remain valid for products listed below:

Management of welding activities related to the design and manufacture of pressure equipment and systems for chemical, petrochemical, pharmaceutical and food industries

This approval depends on the maintenance of the Quality Management System of the Organization in compliance with the requirements of the previously mentioned Standard.

First approval date: 2018-02-21

- Issue date: 2019-04-15

- Expiry date: 2023-02-20

Paolo Pacor General Manager





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Headquarter

Bertocchi Impianti S.r.l. Via Cà dell'Agro, 112 24024 Gandino (BG) Italy

Application field of welding activities (product type and standards included):

Design and manufacture of pressure equipment and systems for chemical, petrochemical, pharmaceutical and food industries, with diameters up to 4000 mm, lengths up to 15000 mm and weights up to 20 Tons.

Welded materials (according to ISO / TR 15608:2013) / minimum & maximum thickness:

Carbon steel / low alloy (groups 1.1, 1.2, 1.3, 11.1) with thicknesses from 1.5 mm to 45 mm.

Austenitic stainless steels (groups 8.1 & 8.2) with thicknesses from 1.5 mm to 40 mm.

Alloys of nickel and nickel molybdenum (groups 9 & 44) with thicknesses from 1.5 mm to 24 mm.

Ferritic stainless steels / duplex (group 10) with thicknesses from 1.5 mm to 24 mm.

Welding process (according to ISO 4063:2011):

111, 135, 136, 141.

